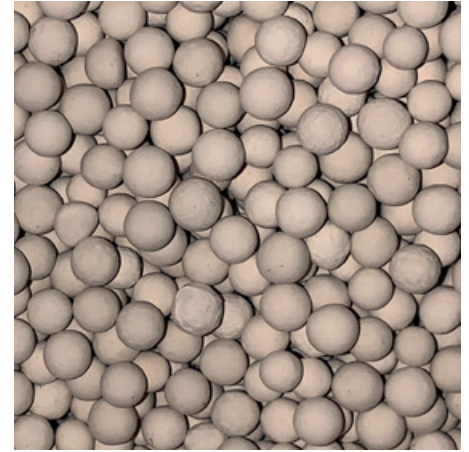


Clean, Dry Compressed Air Vacuum Regeneration

WVM Generation 5

WVM 45 - WVM 750



Adsorption Dryers

Whether a compressed air user wants to control the growth of micro-organisms (essential for direct and in-direct contact applications in the food, beverage & pharmaceutical industries), ensure air used for critical applications / instrumentation is free from water contamination or has external piping where low ambient temperature can cause condensation, adsorption dryers are the go to dryer technology.

There are many different adsorption dryer technologies available and whilst they all reduce water from the compressed air in the same way, they differ in the way they regenerate the desiccant material.

Vacuum Regeneration

Adsorption Dryers

Vacuum regeneration dryers do not use process air to regenerate the adsorbent desiccant material, instead they use ambient air for both regeneration and cooling (reducing energy consumption and process air loss).

For regeneration, the ambient air is heated and pulled across the desiccant bed using a vacuum pump. To cool the desiccant and ensure it is at the optimum temperature for adsorption, the heat source is simply removed, and the desiccant cooled to ambient temperature.

Vacuum regeneration dryers can be supplied with electric heaters or heat exchangers that utilise existing heat sources on site (steam, hot oil, etc.)



Advantages

- Parker WVM dryers provide a constant outlet dewpoint in accordance with ISO8573-1
- Air quality is enhanced when installed with Parker OIL-X High Efficiency Coalescing pre-filtration and General Purpose Dry Particulate post filtration
- No process air is used during regeneration & cooling of the desiccant material, reducing energy consumption
- Regeneration under vacuum further improves energy efficiency
- Can utilise existing heat sources (eliminating need for electrical heater) to further reduce energy consumption by using the following options: steam regeneration, steam / electric regeneration or hot water / electric regeneration
- Thermal insulation for reduction of heat loss and touch protection fitted as standard
- Full feature electronic control with dewpoint display and Energy Saving Technology fitted as standard
- Large flow capacities



ENGINEERING YOUR SUCCESS.

Dryer Performance

Dryer Models	Dewpoint (Standard)		ISO8573-1:2010 Classification (Standard)	Dewpoint (Option 1)		ISO8573-1:2010 Classification (Option 1)	Dewpoint (Option 2)		ISO8573-1:2010 Classification (Option 2)
	°C	°F		°C	°F		°C	°F	
WVM	-40	-40	Class 2.2.2	-70	-100	Class 2.1.2	-20	-4	Class 2.3.2

ISO8573-1 Classifications when used with Parker domnick hunter OIL-X pre / post filtration

Technical Data

Dryer Models	Minimum Operating Pressure		Maximum Operating Pressure*		Minimum Operating Temperature		Maximum Operating Temperature		Maximum Ambient Temperature		Electrical Supply (Standard)	Electrical Supply (Optional)	Connection	Noise Level dB(A)
	bar g	psi g	bar g	psi g	°C	°F	°C	°F	°C	°F				
WVM	4	58	11	145	5	41	40	104	40	104	400V 3ph 50Hz	On request	Flanged	80-85

*For higher operating pressure please contact Parker GSFE Division

Flow Rates

Model	Pipe Size	Inlet Flow Rate				Average Power kW
		L/s	m³/min	m³/hr	cfm	
WVM 45	DN 50	125	7.5	450	265	3.6
WVM 60	DN 50	169	10.2	610	359	5.3
WVM 80	DN 50	222	13.4	800	471	6.8
WVM 125	DN 80	325	19.5	1170	689	9.5
WVM 155	DN 80	408	24.5	1470	865	12.8
WVM 210	DN 80	569	34.2	2050	1207	16.8
WVM 310	DN 100	847	50.9	3050	1795	25.4
WVM 370	DN 100	1028	61.8	3700	2178	30.8
WVM 520	DN 150	1403	84.3	5050	2972	41.8
WVM 615	DN 150	1681	101.0	6050	3561	52.6
WVM 750	DN 150	2028	121.9	7300	4297	59.5

Inlet flow rate relating to 1 bar(a) and 20 °C; relating to the suction performance of the compressor, compression at 7 bar(g) and 35 °C dryer inlet temperature, at 25 °C ambient temperature, 60 % relative humidity.

Product Selection & Correction Factors

For correct operation, compressed air dryers must be sized using for the maximum inlet temperature, maximum ambient temperature, minimum inlet pressure, required outlet dewpoint and maximum flow rate of the installation.

To select a dryer, first calculate the MDC (Minimum Drying Capacity) using the formula below then select a dryer from the flow rate table above with a flow rate equal to or above the MDC.

Minimum Drying Capacity = System Flow x CFMIT x CFMAT x CFMIP x CFOD

CFMIT - Correction Factor Maximum Inlet Temperature

Maximum Inlet Temperature	°C	25	30	35	40
	°F	77	86	95	104
Correction Factor		0.80	0.91	1.00	1.80

CFAT - Correction Factor Maximum Ambient Temperature

Maximum Ambient Temperature	°C	20	25	30	35	40
	°F	68	77	86	95	104
Correction Factor		1.00	1.00	1.00	1.00	1.00

25% rel. hum. at 40°C; 37% rel. hum. at 35°C; 50% rel. hum. at 30°C; 70% rel. hum. at 25°C; 90% rel. hum. at 20°C
For higher ambient temperature and/or higher relative humidity please contact Parker GSFE Division.

CFMIP - Correction Factor Minimum Inlet Pressure

Minimum Inlet Pressure	bar g	4	5	6	7	8	9	10	11
	psi g	58	73	87	100	116	131	145	160
Correction Factor		2.00	1.39	1.18	1.00	0.99	0.87	0.79	0.56

CFOD - Correction Factor Outlet Dewpoint

Outlet Dewpoint	°C	-20	-25	-40	-70
	°F	-4	-13	-40	-100
Correction Factor		0.95	0.95	1.00	*

* Selection for Dewpoint -70°C - Please Contact Parker GSFE Division

Controller Functions (Basic)

Dryer Models	Controller Function							
	Power On Indication	Visual Fault Indication	Dewpoint Display	EST - Energy Saving Technology	Filter Service Indicator	Dryer Service Indicator	Fault Relay: Power Loss Dewpoint Alarm Sensor Failure	4-20mA Dewpoint Re-transmission
WVM	•	•	•	•		•	•	•

For all functions please contact Parker GSFE Division

Required Filtration

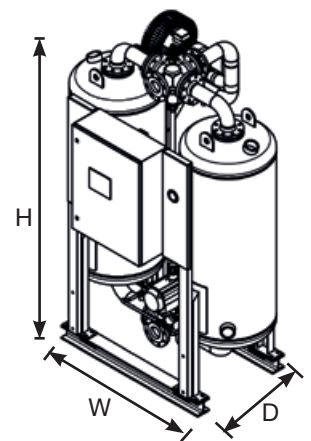
Model	Dryer Connection	Dryer Inlet	Dryer Outlet	
		High Efficiency Filter	Oil Vapour Reduction Filter	General Purpose Dry Particulate Filter
WVM 45	DN 50	AAP035GGFX	AK_W on request	AOP035GGMX
WVM 60	DN 50	AAP040HGFX		AOP040HGMX
WVM 80	DN 50	AAP045IGFX		AOP045IGMX
WVM 125	DN 80	AA065NDEX		AO065NDMX
WVM 155	DN 80	AA065NDEX		AO065NDMX
WVM 210	DN 80	AA065NDEX		AO065NDMX
WVM 310	DN 100	AA070ODEX		AO070ODMX
WVM 370	DN 100	AA070ODEX		AO070ODMX
WVM 520	DN 150	AA075PDEX		AO075PDMX
WVM 615	DN 150	AA075PDEX		AO075PDMX
WVM 750	DN 150	AA080PDEX		AO080PDMX

Filtration Performance	High Efficiency Filter	Oil Vapour Reduction Filter	General Purpose Dry Particulate Filter
Filtration Grade	Grade AA	≤0.003 mg/m ³ ≤0.003 ppm (w)	Grade AO
Filtration Type	Coalescing		Dry Particulate
Particle Reduction (inc water & oil aerosols)	Down to 0.01 micron		Down to 1 micron
Maximum Remaining Oil Aerosol Content at 21°C	≤0.01 mg/m ³ (≤0.01 ppm(w))		N/A
Maximum Remaining Oil Vapour Content at System Temperature	N/A		N/A
Filtration Efficiency	99.9999%		99.925%

Filters are not included and must be ordered separately

Weights & Dimensions

Model	Pipe Size	Dimensions (Dryer Only)						Weight (Dryer Only)	
		Height (H)		Width (W)		Depth (D)		kg	lbs
		mm	ins	mm	ins	mm	ins		
WVM 45	DN 50	2029	80	1222	48	1219	48	730	1609
WVM 60	DN 50	2029	80	1222	48	1219	48	760	1676
WVM 80	DN 50	2379	94	1222	48	1219	48	860	1896
WVM 125	DN 80	2151	85	1692	67	1412	56	1290	2844
WVM 155	DN 80	2301	91	1692	67	1412	56	1400	3086
WVM 210	DN 80	2751	108	1692	67	1462	58	1810	3990
WVM 310	DN 100	2692	106	2115	83	1702	67	2540	5600
WVM 370	DN 100	2992	118	2115	83	1702	67	2830	6239
WVM 520	DN 150	3210	126	2582	102	1910	75	4205	9270
WVM 615	DN 150	3460	136	2582	102	1910	75	4635	10218
WVM 750	DN 150	3450	137	2782	110	2010	79	5280	11640



Quality Assurance / IP Rating / Pressure Vessel Approvals

Development / Manufacture	ISO 9001 / ISO 14001 / OSHAS 18001
Ingress Protection Rating	IP54 Indoor Use Only
EU	Pressure vessel approved for fluid group 2 in accordance with the Pressure Equipment Directive 2014/68/EU
USA	Approval to ASME VIII Div. 1 on request
AUS	Approval to AS1210 on request
Russia	TR (formerly GOST-R) on request
For use with Compressed Air and Nitrogen Only	

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